



LNP™ VERTON™ Compound MVL36SX0

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ VERTON™ Compound MFXL-8036 HS BLACK
Product reorder name: MVL36SX0

LNP VERTON MVL36SX0 is a compound based on PP resin containing Long Glass Fiber and PTFE. Added features include: Chemically coupled, Heat Stabilized, Internally Lubricated.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	116	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	8500	MPa	ISO 527
Flexural Stress, break, 2 mm/min	133	MPa	ISO 178
Flexural Modulus, 2 mm/min	6500	MPa	ISO 178
IMPACT			
Multiaxial Impact	50	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	42	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	17	kJ/m²	ISO 180/1A
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	163	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	157	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow, 24 hrs (5)	0.37	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.73	%	ISO 294
Density	1.28	g/cm³	ISO 1183
Water Absorption, 23°C/24hrs	0.01	%	ISO 62-1

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	215 - 220	°C
Front - Zone 3 Temperature	205 - 215	°C
Middle - Zone 2 Temperature	200 - 210	°C
Rear - Zone 1 Temperature	195 - 205	°C
Mold Temperature	30 - 50	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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